

# SONORA S1 P

#### Low-cut breathable suede safety shoe

The SONORA low-cut shoes are made with suede, are very breathable, and offer robust protection and comfort. Ideal for dry environments, they feature S1P standards, SR slip resistance, steel toecap and midsoles, antistatic properties and heel energy absorption.

Upper	Suede Leather		
Lining	Mesh		
Footbed	SJ foam footbed		
Midsole	Steel		
Outsole	PU/PU		
Toecap	Steel		
Category	S1 P / SR, FO		
Size range	EU 36-47 / UK 3.5-12.0 / US 4.0-13.0 JPN 22.5-31 / KOR 235-310		
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Sample weight 0.635 kg

Norms ASTM F2413:2018

EN ISO 20345:2022























#### S1P

You work in dry environments, no risk of water/liquid sprays, and you need protection for your toes, protection against perforation, and a good breathability? Then you need S1P safety footwear.



## Steel toecap

Robust metal support to protect the feet of the wearer against falling or rolling objects.



## Steel midsole

Puncture resistant steel midsoles are made from stainless or coated steel and prevent sharp objects from penetrating the outsole.



## Antistatic

Antistatic footwear prevents buildup of static electrical charges and ensures that they are discharged effectively. Volume resistance between 100 KiloOhm and 1 GigaOhm



## SRC slip resistance

Slip resistant soles are one of the most important features of safety and occupational footwear. SRC slip resistant soles pass both SRA and SRB slip resistant tests, they are tested on both steel and ceramic surfaces.



## Heel energy absorption

Heel energy absorption reduces the impact of jumps or running on the body of the wearer.







#### **Industries:**

Automotive, Construction, Logistics, Industry

#### **Environments:**

Dry environment

# **Maintenance instructions:**

To extend the life of your shoes, we recommend to clean them regularly and to protect them with adequate products. Do not dry your shoes on a radiator, nor nearby a heat source.

	Description	Measure unit	Result	EN ISO 20345
Upper	Suede Leather			
	Upper: permeability to water vapor	mg/cm²/h	6.9	# 0.8
	Upper: water vapor coefficient	mg/cm <sup>2</sup>	61.1	# 15
Lining	Mesh			
	Lining: permeability to water vapor	mg/cm²/h	86.9	# 2
	Lining: water vapor coefficient	mg/cm <sup>2</sup>	695.4	# 20
Footbed	SJ foam footbed			
	Footbed: abrasion resistance (dry/wet) (cycles)	cycles	25600/12800	25600/12800
Outsole	PU/PU			
	Outsole abrasion resistance (volume loss)	mm³	32	# 150
	Basic Slip resistance - Ceramic + NaLS - Forward heel slip	friction	0.47	# 0.31
	Basic Slip resistance - Ceramic + NaLS - Backward forepart slip	friction	0.44	# 0.36
	SR Slip resistance - Ceramic + glycerin - Forward heel slip	friction	0.26	# 0.19
	SR Slip resistance - Ceramic + glycerin - Backward forepart slip	friction	0.29	# 0.22
	Antistatic value	MegaOhm	116.5	0.1 - 1000
	ESD value	MegaOhm	N/A	0.1 - 100
	Heel energy absorption	J	30	# 20
Toecap	Steel			
	Impact resistance toecap (clearance after impact 100J)	mm	N/A	N/A
	Compression resistance toecap (clearance after compression 10kN)	mm	N/A	N/A
	Impact resistance toecap (clearance after impact 200J)	mm	17.0	# 14
	Compression resistance toecap (clearance after compression 15kN)	mm	21.5	# 14

Sample size:

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